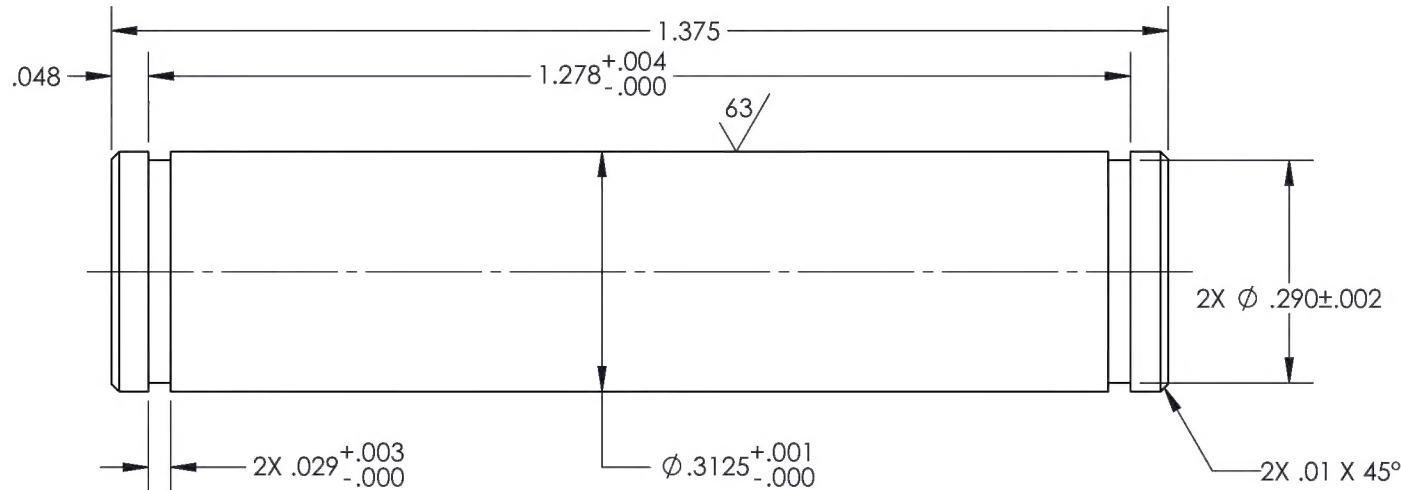
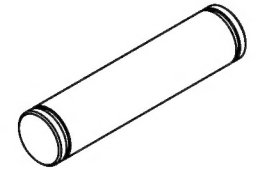


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	7/18/2013	CFS	
3		CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE AND BAKE PER R.W.	9/24/2013	CFS	RW
3A	14-0102	ADDED BAG & LABEL NOTE.	7/29/2014	DJN	RW



- NOTES:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
 2. BAG & LABEL WITH BATCH NUMBER.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE LOCK BEARING PIN	
DWG NO. 20NR-54	REV 3A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005	HEAT TREAT RC 28-30
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 4:1	DATE 5/29/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-54	1	LOCK BEARING PIN	4140	Ø3/8 X 1-1/2